
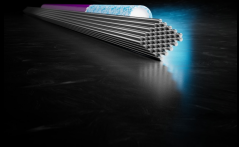




CEWELD L-Ag15P

TYPE	Copper Phosphorus Silver Brazing Alloy.				
TOEPASSINGEN	Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment. For working temperatures up to 200 °C				
EIGENSCHAPPEN	Phosphorus silver brazing alloy. Self picking on copper. Used for strong brazing of uneven junctions. Good mechanical characteristics at low temperatures. Flux/Paste: CEWELD Super-Flux				
CLASSIFICATIE	AWS	A 5.8: BCuP-5			
	EN ISO	17672: CuP 284			
	F-nr	103			
GESCHIKT VOOR	Particularly recommended for sanitary and refrigerating installations.. Applications: Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment.				
GOEDKEURINGEN					
LASPOSITIES					
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cu	Ag	P		
	Rem.	15	5		
MECHANISCHE WAARDEN	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness
	As Welded		250		HRc
HERDROGEN	Not required				
MELTING RANGE	645 - 800 °C				
GAS ACC. EN ISO 14175					



CEWELD L-Ag15P

L-AG15P 1,5MM

Packaging	KG/unit	EanCode
D-300	10	8720663421623