

CEWELD Super-Flux

TYPE	Excellent low temperature flux for use with silver brazing alloys	
TOEPASSINGEN	Superflux removes oxides and impurities from the surface during the heating process to obtain perfect bonding of the brazing filler metal. Superflux also reduces the surface tension and improves capillarity.	
EIGENSCHAPPEN	After brazing flux residues can easily be removed mechanically or with a caustic soda solution.	
CLASSIFICATIE	AWS EN ISO	A 5.31: FB3-F 18496: FH10
GESCHIKT VOOR	Flux for silver brazing with a melting range from 450 till 800 °C, for Copper, Brass, Steel and stainless steel.	
GOEDKEURINGEN		
LASPOSITIES		
(%)		
MECHANISCHE WAARDEN		
HERDROGEN	Not required	
GAS ACC. EN ISO 14175		