



CEWELD SPA 867

TYPE	Seamless high-alloyed fluxcored wire on a C-B-carbide basis for extreme hard deposits on parts subject to severe mineral abrasion.
TOEPASSINGEN	Suited for wear parts subject to extreme heavy abrasion.
EIGENSCHAPPEN	High wear resistance and simmlar structure as by C.-Cr. Carbide deposits. The deposit gives a extreme high hardness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. The spray deposit is only machinable by grinding.
CLASSIFICATIE	
GESCHIKT VOOR	Cement industry, pumps, mixer blades, sleeves, mixers, shear blades and parts etc.
GOEDKEURINGEN	
LASPOSITIES	
(%)	
MECHANISCHE WAARDEN	
HERDROGEN	Not required
GAS ACC. EN ISO 14175	