



CEWELD CuSn6 Tig

TYPE	Alliage d'étain-bronze contenant au minimum 6 % d'étain pour pratiquement toutes les procédures de soudage.																
APPLICATIONS	Chaudières et tubes en cuivre ou alliages de cuivre, soudure au four, etc.																
PROPRIÉTÉS	Très bonne désoxydation. Surfaçage et assemblage du cuivre et des alliages CuSn. Largement utilisé pour le brasage au four. Fil de cuivre allié de haute qualité. Dépôts sains, sans pores et bonne conductivité électrique. Excellente résistance à la corrosion.																
CLASSIFICATION	<table border="0"> <tr> <td>AWS</td> <td>A 5.7: ERCuSn-A</td> </tr> <tr> <td>EN ISO</td> <td>24373: Cu 5180A / CuSn6P</td> </tr> <tr> <td>W.Nr.</td> <td>2.1022</td> </tr> </table>	AWS	A 5.7: ERCuSn-A	EN ISO	24373: Cu 5180A / CuSn6P	W.Nr.	2.1022										
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CONVIENT POUR	<p>Tin bronze alloy of minimally 6% tin for virtually all welding procedures. Very good deoxidisation. Surfacing and joining of Copper and CuSn-alloys. Widely used in oven soldering.</p> <p>Mat.n: 2.1010, 2.1016, 2.1020, 2.1030, 2.1050, 2.1052, 2.1056, 2.1080, 2.1086, 2.1090, 2.1096 CuSn8, CuSn7, CuSn6, CuSn4, G-CuSn7ZnPb, G-CuSn10</p>																
AGRÉMENTS																	
POSITIONS DE SOUDAGE																	
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	<table border="1"> <thead> <tr> <th>P</th> <th>Fe</th> <th>Cu</th> <th>Zn</th> <th>Pb</th> <th>Sn</th> </tr> </thead> <tbody> <tr> <td>0.25</td> <td>0.05</td> <td>Rem.</td> <td>0.05</td> <td>0.01</td> <td>5.5</td> </tr> </tbody> </table>	P	Fe	Cu	Zn	Pb	Sn	0.25	0.05	Rem.	0.05	0.01	5.5				
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ETUVAGE	Non requis																
GAS ACC. EN ISO 14175	I1, I3																



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CUSN6 TIG 1,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663422767
CUSN6 TIG 2,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663422781
CUSN6 TIG 2,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663422798
CUSN6 TIG 3,2 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663422804
CUSN6 TIG 4,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663422811
CUSN6 TIG 5,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663422828