




# CEWELD S2 Ni2

TYPE	Solid Submerged arc welding wire	
APPLICATIONS	Boilers	
PROPRIÉTÉS	Submerged arc welding wire for fine grain steels where high impact values are required at low temperatures.	
CLASSIFICATION	AWS	A 5.23: ENi2
	EN ISO	14171-A: S2Ni2
	W.Nr.	1.6227
	F-nr	6
	FM	1
CONVIENT POUR	P460N, S500N, P460NL, S500NL, 14Ni6, 12Ni14, 16Ni14	
AGRÉMENTS		
POSITIONS DE SOUDAGE		
(%)		
PROPRIÉTÉS MÉCANIQUES		
ETUVAGE	Not required	
GAS ACC. EN ISO 14175		