



CEWELD AA NiCrSiB

TYPE	High-alloyed tubular wire on a Ni-Cr-Si-B basis for high wear protection in several applications.	
APPLICATIONS	The characteristics of the deposit are comparable with cobalt-base alloys but with higher hardness, excellent corrosion resistance, heat resistance and thermal shock constancy.	
PROPRIÉTÉS	Very good corrosion resistance combined with high hardness even at higher temperatures. Excellent weldability and often used as economical alternative for „stellite“	
CLASSIFICATION	EN ISO	14700: T Ni1

CONVIENT POUR rotary seal rings, pumps, sleeves, grinder parts, chemical and glas industry.

AGRÉMENTS

POSITIONS DE SOUDAGE



ANALYSE CHIMIQUE
TYPIQUE DU MÉTAL DE
SOUDURE (%)

C	Si	Mn	Cr	Ni	Fe	B
0.75	4.2	0.5	13.5	80	3	3

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded				58 HRc

ETUVAGE 140°C / 24 hr

GAS ACC. EN ISO 14175 I1



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AA NICRSIB 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403322