

CEWELD MA SS 2367

TYPE Solid welding wire for hardfacing and rebuilding hotworking tools.

APPLICATIONS Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures up to 550°C

PROPRIÉTÉS Abrasion combined with higher temperatures.

CLASSIFICATION EN ISO 14700: T Fe3
DIN 8555: MSG-2-GZ-45-T
W.Nr. 1.2367

CONVIENT POUR Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting tools, shear blades, cutters, knives, scissors.

AGRÉMENTS

POSITIONS DE SOUDAGE



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

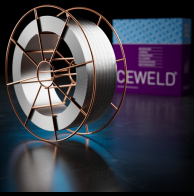
C	Mn	Cr	Mo	Fe
0.2	0.6	6.2	3.2	Rem.

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{p0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				45 HRc

ETUVAGE Not required

GAS ACC. EN ISO 14175 M11



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MA SS 2367 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663401823