

CEWELD Powder HVOF DUR 12 (45-15)

TYPE	HVOF Powder for Stellite 12						
APPLICATIONS	Hardfacing, Wear-Resistance, Corrosion-Resistance						
PROPERTIES	Powder HVOF DUR 12 (45/15) could be considered an intermediate alloy between Powder HVOF DUR 6 (45/15) and Powder HVOF DUR 1 (45/15). It contains a higher fraction of hard, brittle carbides than Powder HVOF DUR 6 (45/15), and has increased resistance to lowangle erosion, abrasion, and severe sliding wear whilst retaining reasonable impact and cavitation resistance. The higher tungsten content provides better hightemperature properties and it can be used at temperatures up to about 700°C.						
CLASSIFICATION	EN ISO	14232-1 Co-Cr-W 54/30/8					
SUITABLE FOR	Cutting tools that need to withstand abrasion, heat and corrosion. It is also used for control plates in the beverage industry, pump vanes, bearing bushes and narrowneck glass mold plungers. Hardfacing of engine valves, pinch rollers in the metal-processing industries, and rotor blade edges.						
APPROVALS							
WELDING POSITIONS							
TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)	Co	C	Cr	W	Si	Fe	Ni
	Rem.	1.4	30	8	1.25	2.7	2.6
MECHANICAL PROPERTIES							
REDRYING	Not required						
GAS ACC. EN ISO 14175							