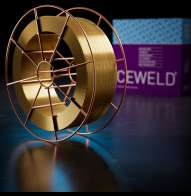


# CEWELD CuAl8Ni6

<b>TYPE</b>	Copper Aluminum Nickel alloy 2.0923 for GMAW welding																
<b>APPLICATIONS</b>	Desalting installations, CuNiAl ship propellers, cladding against corrosion, cladding against wear, gliding surfaces, shipbuilding, pump building, shafts, guide grooves, tube systems etc.																
<b>PROPERTIES</b>	The weld metal is a Cu-Al-Ni bronze. Sound, pore free deposits on ferrous and non-ferrous base materials. Seawater, wear and corrosion resistance; for example when seawater, cavitation and erosion are simultaneously affecting the weld deposit.																
<b>CLASSIFICATION</b>	<table border="0"> <tr> <td>AWS</td> <td>A 5.7: ERCuNiAl</td> </tr> <tr> <td>EN ISO</td> <td>24373: Cu 6328 / CuAl9Ni5Fe3Mn2</td> </tr> <tr> <td>W.Nr.</td> <td>2.0923</td> </tr> <tr> <td>F-nr</td> <td>37</td> </tr> </table>	AWS	A 5.7: ERCuNiAl	EN ISO	24373: Cu 6328 / CuAl9Ni5Fe3Mn2	W.Nr.	2.0923	F-nr	37								
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<b>SUITABLE FOR</b>	CuNiAl, CuAlNi, aluminum bronze, ship propellers, 2.0923, UNS C63000, C630AlBz, Joint welds or building up of aluminum bronze. Cladding (steel) components undergoing metal to metal wear under high pressure. Especially suited for marine environments. The addition of nickel improves corrosion resistance in heat and rough seawater.																
<b>APPROVALS</b>																	
<b>WELDING POSITIONS</b>																	
<b>TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)</b>	<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th>Si</th> <th>Mn</th> <th>Fe</th> <th>Cu</th> <th>Zn</th> <th>Pb</th> <th>Al</th> <th>Ni+Co</th> </tr> </thead> <tbody> <tr> <td>0.05</td> <td>2.5</td> <td>4</td> <td>Rem.</td> <td>0.05</td> <td>0.01</td> <td>9</td> <td>5</td> </tr> </tbody> </table>	Si	Mn	Fe	Cu	Zn	Pb	Al	Ni+Co	0.05	2.5	4	Rem.	0.05	0.01	9	5
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As Welded	400	700	15	250 HB													
<b>REDRYING</b>	Not required																
<b>GAS ACC. EN ISO 14175</b>	I1, I3																



# CEWELD CuAl8Ni6

CUAL8NI6 1,0MM

Packaging	KG/unit	EanCode
BS-300	15	8720663409041