

CEWELD FL 805

TYPE	Agglomerated flux for stainless steels
APPLICATIONS	SS components
PROPERTIES	FL 805 is an agglomerated flux for SAW welding stainless steels and Nickel based alloys: AISI 2205, Alloy 625, Alloy 630, 904L Basicity: About 1,7 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16
CLASSIFICATION	EN ISO 14174: SA AF 2 5644 DC H5

SUITABLE FOR chromium compensated flux for submerged arc welding of stainless steel grades

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	CaF ₂	CaO+MgO	Al ₂ O ₃ +MnO	SiO ₂ +TiO ₂
	50	5	35	10

MECHANICAL PROPERTIES

REDRYING Not required

GAS ACC. EN ISO 14175

CEWELD FL 805

FL 805 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404084