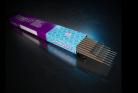


CEWELD E DUR 600 AC

TYPE	Universal AC-weldable hard surfacing electrode. (Fe 8, 60 HRc)							
APPLICATIONS	CEWELD® E DUR 600 AC is for abrasion and impact with soft running characteristics. Deposits not machinable. Earth moving, steel works and foundry equipment; items such as cast steel cog wheels, brake shoes, rail points and crusher jaws.							
PROPERTIES	CEWELD® E DUR 600 AC is a basic coated electrode. The electrode is characterized by its tough hard and at the same time wear resistant deposition which offers high resistance to fatigue due to pressure and impact action in combination with abrasion. Excellent rolling and sliding properties in metal-to-metal wear applications, among others.							
CLASSIFICATION	EN ISO 14700: E Fe8 DIN 8555: E 6-UM-60-GP							
SUITABLE FOR	Rollers, Dredger chains, Conveyors, Hammers, Dredger equipment, Mining and Earth-moving equipment							
APPROVALS								
WELDING POSITIONS	PA PB PC PD PE							
TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)	С	м	n	Cr		Fe		Si
	0.7	0.	5	10		Rem.		1.9
MECHANICAL PROPERTIES	Heat Treatmen	-	R _{P0,2} (MPa)		Rm (MPa)	A5 (%)	Hardness	
	As Welded							59 HRc
REDRYING	350°C / 2 hr							

GAS ACC. EN ISO 14175





CEWELD E DUR 600 AC

E DUR 600 AC 3,2 X 350MM	Packaging	KG/unit	EanCode				
	Can	2,5	8720663402592				
E DUR 600 AC 4,0 X 450MM	Packaging	KG/unit	EanCode				
	Can	3	8720663402639				
E DUR 600 AC 5,0 X 450MM	Packaging	KG/unit	EanCode				
	Can	3,4	8720663402646				