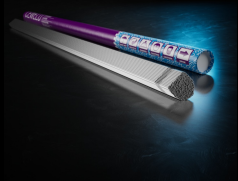




CEWELD 316LSi Tig

TYPE	Stainless steel Tig welding wire (rod) for GTAW welding CrNiMo 316 steels. (Type 1.4430, 19 12 3 LSi)							
APPLICATIONS	The alloy is widely used in the chemical and food-processing industries, as well as in shipbuilding and various types of architectural structure.							
PROPERTIES	CEWELD® 316LSi Tig offers good general corrosion resistance, particularly to corrosion in acid and chlorinated environments. The alloy has a low carbon content which makes it particularly recommended when there is a risk of intergranular corrosion. The higher silicon content improves the welding properties such as wetting and results in a bright seam.							
CLASSIFICATION	AWS	A 5.9: ER316LSi						
	EN ISO	14343-A: W 19 12 3 LSi						
	W.Nr.	1.4430						
	F-nr	6						
	FM	5						
SUITABLE FOR	ISO 15608: 8.1 Austenitic ≤ 19 % Cr , TÜV 1000: Gr. 21-30, 1.4583, 1.4435, 1.4436, 1.4404, 1.4406, 1.4408, 1.4401, 1.4571, 1.4580, 1.4406, 1.4521, 1.4301, 1.4306, 1.4430 X102CrNiMoNb 18 12, X2CrNiMo 18 14 3 (TP), X4CrNiMo 17 13 3, X2CrNiMo 17 12 2 (TP), X 5CrNiMo 19 11 2, X4CrNiMo 17 12 2 (TP), X6CrNiMo 17 12 2, X6CrNiMoNb 17 12 3, X2CrNiMoN 17 12 3 (TP), X2CrMoTi18-2 316Cb, 316L, 316L, 316LN, 316H, 316, 316Ti, 316Cb, 316LN, 444 S31640, S31603, S31653, S31600, S31630, S44400							
APPROVALS	TÜV: (12389), CE, DB: (43.206.04)							
WELDING POSITIONS	 PA  PB  PC  PD  PE  PF  PG							
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C	Si	Mn	P	S	Cr	Ni	Mo
	0.02	0.8	1.8	0.01	0.01	19	12	2.8
MECHANICAL PROPERTIES	Heat Treatment	R _{P0.2} (MPa)	R _m (MPa)	A ₅ (%)	Impact Energy (J) ISO-V		Hardness	
					RT	-196°C		
	As Welded	450	580	37	120	52	HRc	
REDRYING	Not required							
GAS ACC. EN ISO 14175	I1							



CEWELD 316LSi Tig

316LSI TIG 0,8 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663414854
316LSI TIG 1,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663414892
	Tube	5	8720663414861
316LSI TIG 1,2 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663414939
	Tube	5	8720663414908
316LSI TIG 1,6 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663414946
316LSI TIG 1,6 X 500MM	Packaging	KG/unit	EanCode
	Tube	5	8720663414960
316LSI TIG 2,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663414991
316LSI TIG 2,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663415035
316LSI TIG 3,2 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663415073
316LSI TIG 4,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663415097