

# CEWELD SP 1.4115

**TYPE** Solid metal spray wire

**ANWENDUNGEN** Corrosion coating, with wear properties

**EIGENSCHAFTEN** SP 1.4115 combines high toughness with very good corrosion resistance.

**KLASSIFIKATION** EN ISO 14919: 5.8  
W.Nr. 1.4115

**GEEIGNET FÜR** Flame spray, electric spray and high speed flame spray.

**ZULASSUNGEN**

**SCHWEISSPOSITIONEN**



**TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)**

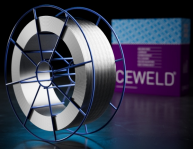
Si	Mn	Cr	Fe	C	Mo
0.5	0.5	13	Rem.	0.2	1.1

**MECHANISCHE GÜTEWERTE**

Heat Treatment	R <sub>P0,2</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>5</sub> (%)	Hardness
As Welded				45 HRc

**RÜCKTROCKNUNG** Not required

**GAS ACC. EN ISO 14175**



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SP 1.4115 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663409867