



CEWELD L-Ag2P

TYPE Copper phosphorus silver brazing alloy.

ANWENDUNGEN Particularly recommended for sanitary, refrigerating and large tubing installations. Do not use in a sulphurous environment. For working temperatures up to 200 °C

EIGENSCHAFTEN Phosphorus silver brazing alloy. Self pickling on copper with good fluidity. Strong joints with good gap bridging properties.
Flux/Paste: CEWELD Super-Flux

KLASSIFIKATION EN ISO 17672: CuP 279

GEEIGNET FÜR Phosphorus Silver Brazing Alloy. Self pickling on copper. Copper to Copper (without flux). Brass, Copper and Copper-Tin Alloys (with flux).

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

Cu	Ag	P
Rem.	2	6.2

MECHANISCHE GÜTEWERTE

Heat Treatment	R _{p0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded		250		HRc

RÜCKTROCKNUNG Not required

MELTING RANGE 645 - 825°C

GAS ACC. EN ISO 14175